



# Introduction to Printed Electronics

March 2012  
Jon Helliwell

# What is 'Printed Electronics'?



Printed electronics (In mainland Europe usually called *Organic Electronics*)

Nothing to do with organic food or alternative lifestyles!

“Organic” and printed electronics broadly refer to electronics based on *carbon* chemistry, instead of conventional silicon.



Conventional Electronics



Printed Electronics

# Different to conventional electronics!

## Traditional Electronics

- Made in batches on wafers **in cleanroom**
- Devices run fast
- Layers added in furnace, vacuum or crystal growth
- High resolution
- Expensive processing
- Rigid silicon wafers or glass
- Devices are small
- Not transparent
- Established
- A cohesive industry

## Printed Electronics

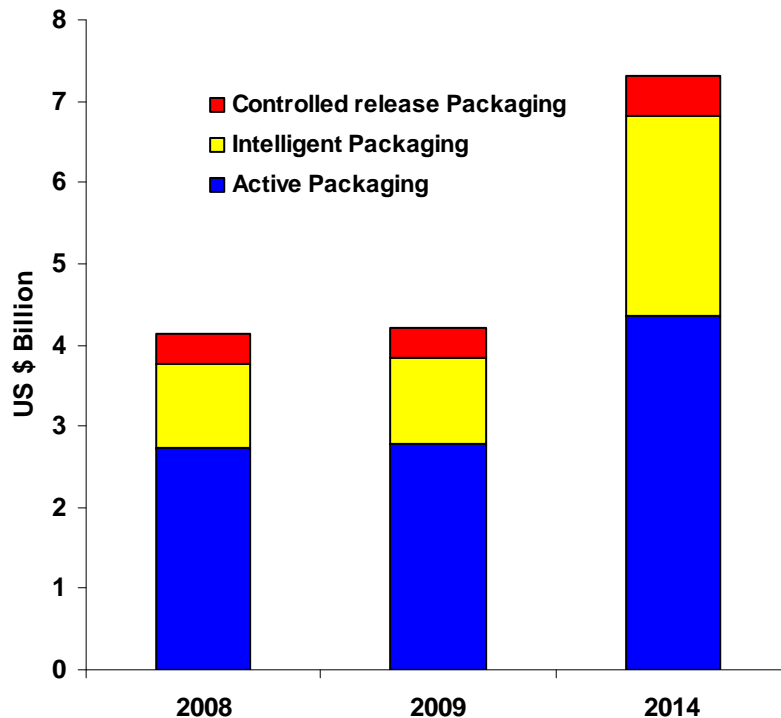
- Can be printed on a roll (or batch processed) **non-cleanroom**
- Devices run slowly (no plastic Pentium)
- Layers added by printing (or vacuum)
- Lower resolution
- Cheap processing
- Flexible films – paper plastic, or rigid (glass)
- Devices small or large
- Can be transparent
- Early Stage Technology
- Diverse industry

# Printing Processes in PE

- Cleanroom
  - Spincoating, Inkjet, Photolith, vacuum
  - Applications (TVs, E-readers)
- Non-cleanroom
  - Gravure, flexo, offset litho, rotary & flat bed screen (Smart packaging....)

# Why the big deal?

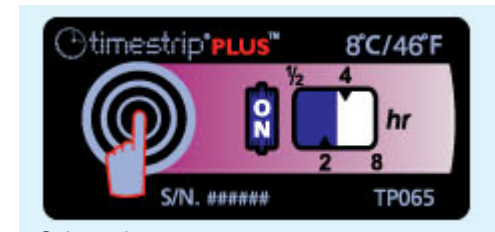
Printed Intelligent Packaging is expected to result in a huge industry. And still early enough for new, small players to join in. Future millionaires are out there...



©iRAP Inc (Market data for Food and Beverages)



© Everest International



© timestrip



© OnVu



© TheMajorLearn

From innovation to commercialisation

# It will grow because of the number of applications...

## Display Screens



© Dupont

## Packaging

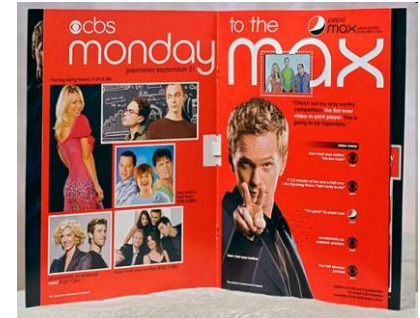


© Raflatac

## Brand Awareness



MotionDisplay

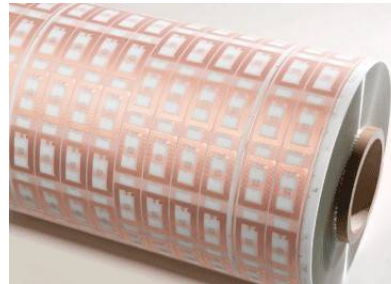


© CBS

## Smart Textiles

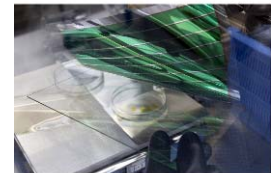


© PolyPhotonix



© Photobucket

## Solar Cells



© Heliatak

## Brand protection



© TheMajorLearn

## Smart Cards



© Toppan

## Medical



© Molecular Vision



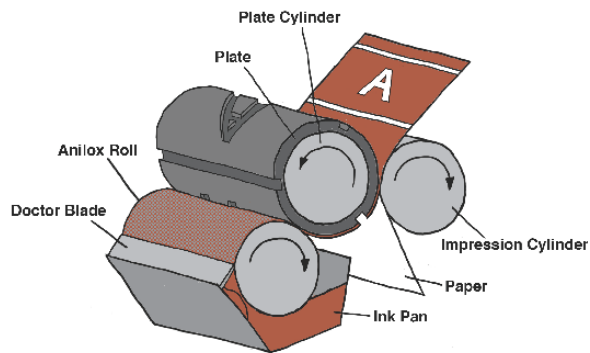
© MC10

From innovation to commercialisation

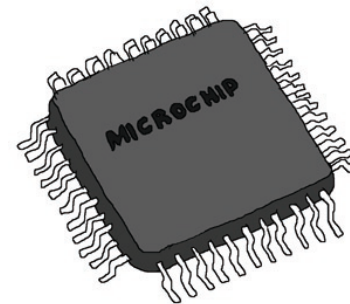


# The Importance of Integration

With printable electronics not able to make everything, we look to “Integrated Smart Systems” - functional items produced by the integration of electronic components with circuits prepared by traditional printing processes



+



---

From innovation to commercialisation

# Focus on Integrated Systems

© Flexmedia

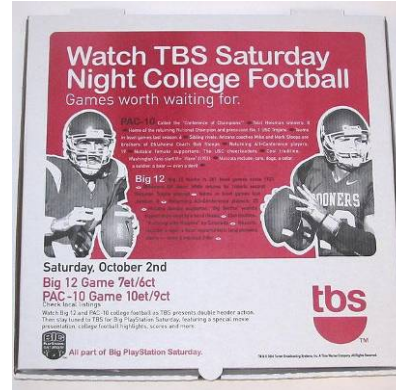


Interactive t-shirt



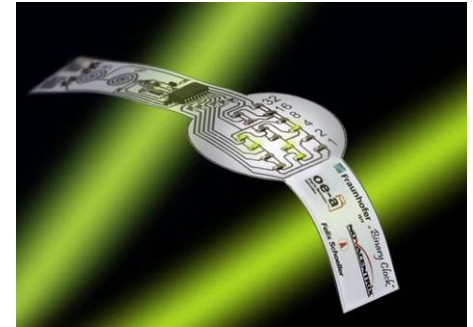
Talking pill bottle

© Packaging World



Pizza box with voice chip built in

© OE-A



Timers

Self heating can



© Packaging World

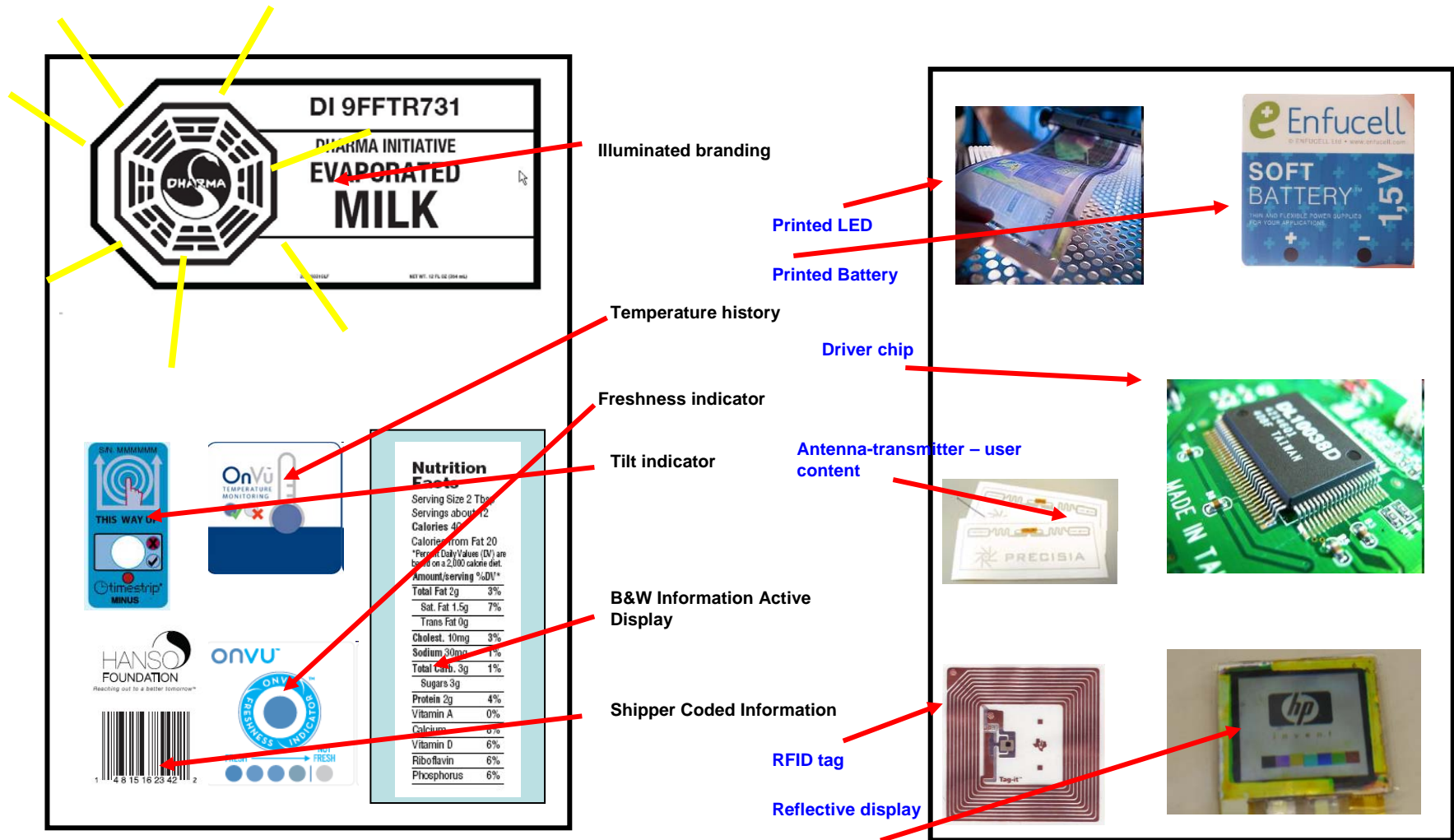
## Printers' view:

- Low resolution coating and printing
- Less demanding process control
- Bringing production cost low enough to make viable is the big challenge

From innovation to commercialisation



# Anatomy of the ultimate Smart Label



©ABC, HP, OnVu, Enfucell, ASU

From innovation to commercialisation

# Even some Science Fiction is not far away...



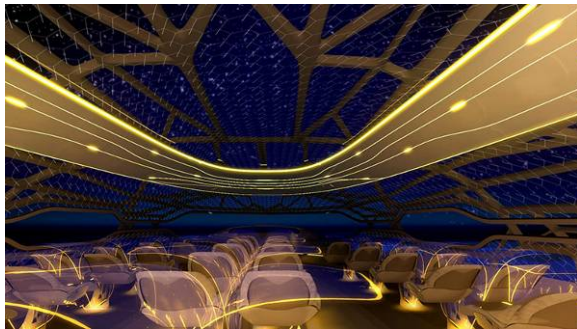
**Predator** (©20<sup>th</sup> Century Fox)

Colour changing panels for vehicles are imminent.  
Image processing is the biggest challenge for textiles



**Minority Report** (©20<sup>th</sup> Century Fox)

Fully transparent touch screens could be made within the decade.



**Airbus 2050 vision**

Most of the technology already there, challenge is integrating it with the aircraft



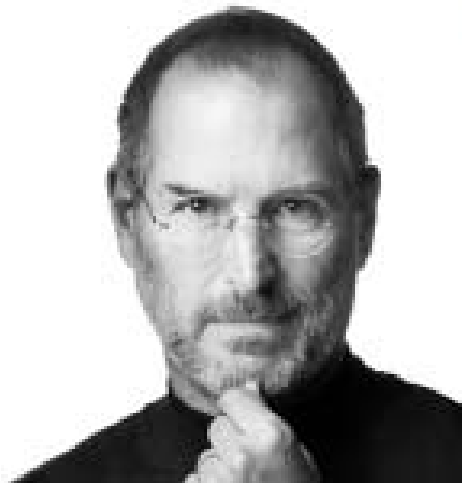
**Minority Report** (©20<sup>th</sup> Century Fox)

Electronic newspapers are here. Flexible printing within the decade.

---

From innovation to commercialisation

# So with all this potential why aren't we millionaires yet?

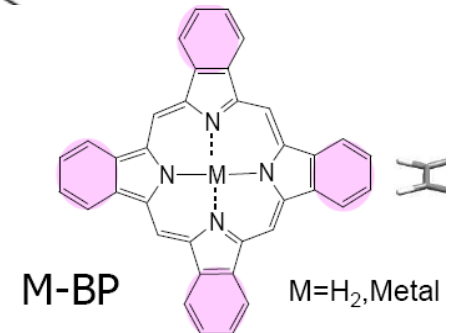
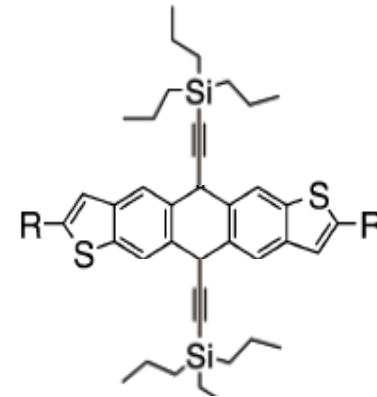


---

From innovation to commercialisation

# Challenges: Materials **Inks cost, availability for print processes, drying, test standards**

- Raw material costs
  - Economies of scale, ink cost
- Process environment
  - Moisture, air stability
- Test standards
- Drying
- Durability
  - Application
  - Barrier Development



# Challenges: High Volume Production

- Flexible substrates
  - Alignment
  - Distortion
  - Brittle materials
- Still some vacuum steps!
- Batch vs. Continuous Production
  - Move to roll-to-roll (R2R) processes
- Full automation



© PolyIC



# A word from our sponsors - How does CPI fit in this?

- Founded in 2004 as an independent company limited by guarantee as a public/private partnership
- Government investment of over £60m in assets and buildings:
  - Sustainable processing facility £30m
  - Printable electronics facility £30m
  - Thermal technologies centre £2.5m
- Founded in recognition that University based research needs to be converted into manufacturing solutions
- The UK has a wealth of excellent University based laboratory solutions but the necessary investment to bring the technology to market has long been a weakness



# Innovation Centres like CPI bridge the development gap.

TRL9 – Application operating in final form



TRL8 – Technology proven to work



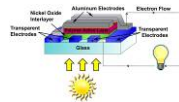
TRL7 – Prototype of operational system



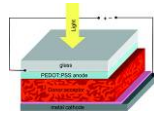
TRL6 – Test in relevant environment



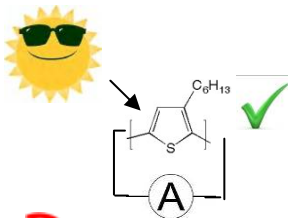
TRL5 – Improved integration, and test



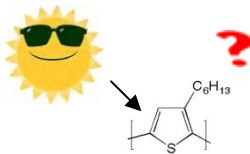
TRL4 – Basic components integrated



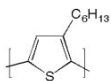
TRL3 – Active R&D initiated



TRL2 – Invention begins



TRL1 – Basic principles observed



Universities

Innovation Centres

Industry



From innovation to commercialisation

inspired

# CPI's National Printable Electronics Centre



Collaborative projects



Industry Events



Clean room processing



Print line



Supporting Funding Access



Incubator space

From innovation to commercialisation

# Summary

- Printable electronics is an exciting new technology, with applications in a huge range of markets
- This new technology creates opportunities for traditional industries, such as printing, to enter these markets
- CPI's Printable electronics platform supports innovation and development work in this new technology
- There are still technology challenges to overcome, however there are big wins for companies who get there first.