



# Introduction to Printed Electronics

March 2012  
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# What is 'Printed Electronics'?



Printed electronics (In mainland Europe usually called *Organic Electronics*)

Nothing to do with organic food or alternative lifestyles!

“Organic” and printed electronics broadly refer to electronics based on *carbon* chemistry, instead of conventional silicon.



Conventional Electronics



Printed Electronics

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# Different to conventional electronics!

## Traditional Electronics

- Made in batches on wafers **in cleanroom**
- Devices run fast
- Layers added in furnace, vacuum or crystal growth
- High resolution
- Expensive processing
- Rigid silicon wafers or glass
- Devices are small
- Not transparent
- Established
- A cohesive industry

## Printed Electronics

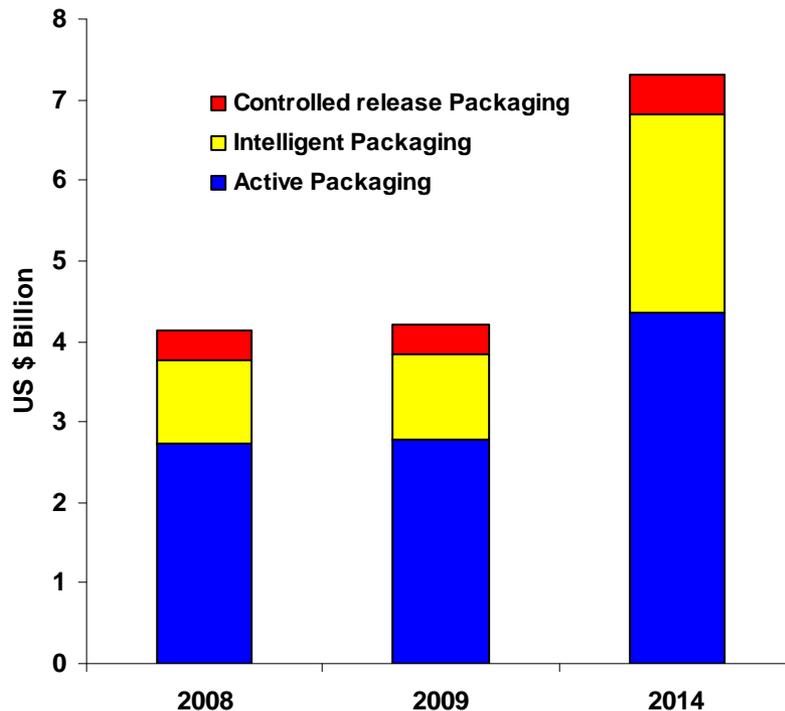
- Can be printed on a roll (or batch processed) **non-cleanroom**
- Devices run slowly (no plastic Pentium)
- Layers added by printing (or vacuum)
- Lower resolution
- Cheap processing
- Flexible films – paper plastic, or rigid (glass)
- Devices small or large
- Can be transparent
- Early Stage Technology
- Diverse industry

# Printing Processes in PE

- Cleanroom
  - Spincoating, Inkjet, Photolith, vacuum
  - Applications (TVs, E-readers)
- Non-cleanroom
  - Gravure, flexo, offset litho, rotary & flat bed screen (Smart packaging....)

# Why the big deal?

Printed Intelligent Packaging is expected to result in a huge industry. And still early enough for new, small players to join in. Future millionaires are out there...



©iRAP Inc (Market data for Food and Beverages)



© timestrip



© Everest International



© OnVu



© TheMajorLearn

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# It will grow because of the number of applications...

## Display Screens



© Dupont

## Packaging

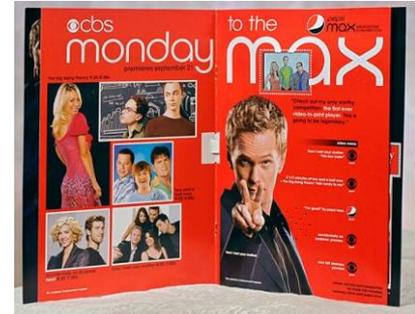


© Rafalac

## Brand Awareness



MotionDisplay

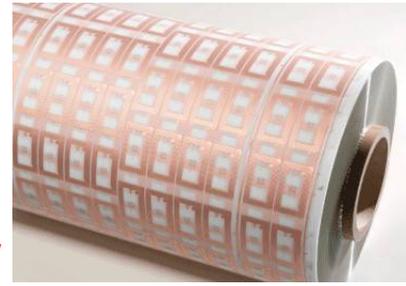


© CBS

## Smart Textiles



© PolyPhotonix

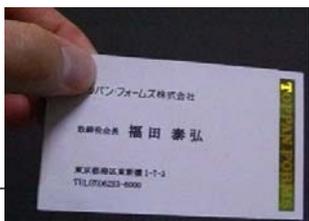


## Brand protection



© TheMajorLearn

## Smart Cards



© Toppan

## Medical



© Molecular Vision



© MC10

## Solar Cells



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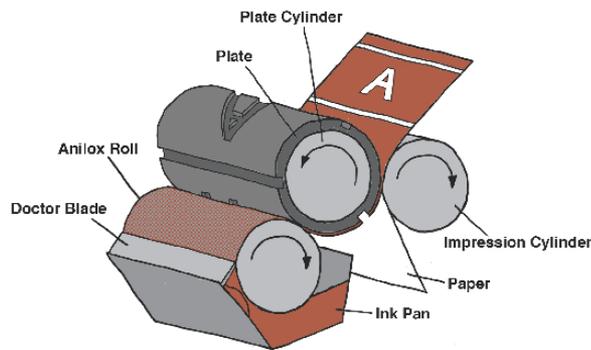


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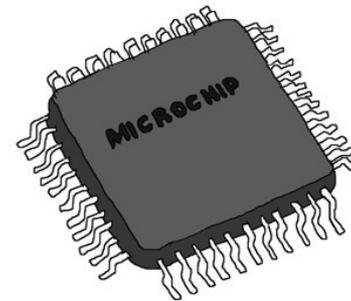
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# The Importance of Integration

With printable electronics not able to make everything, we look to “Integrated Smart Systems” - functional items produced by the integration of electronic components with circuits prepared by traditional printing processes



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# Focus on Integrated Systems

© Flexmedia

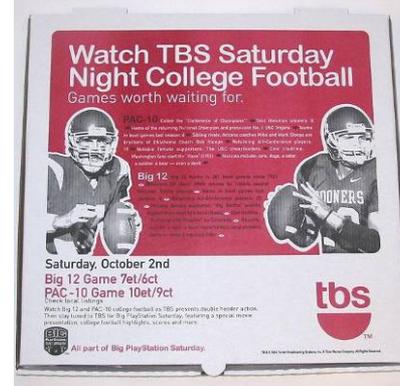


Interactive t-shirt

© Packaging World

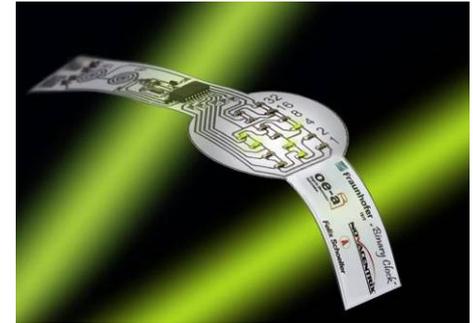


Talking pill bottle



Pizza box with voice chip built in

© OE-A



Timers

## Printers' view:

- Low resolution coating and printing
- Less demanding process control
- Bringing production cost low enough to make viable is the big challenge

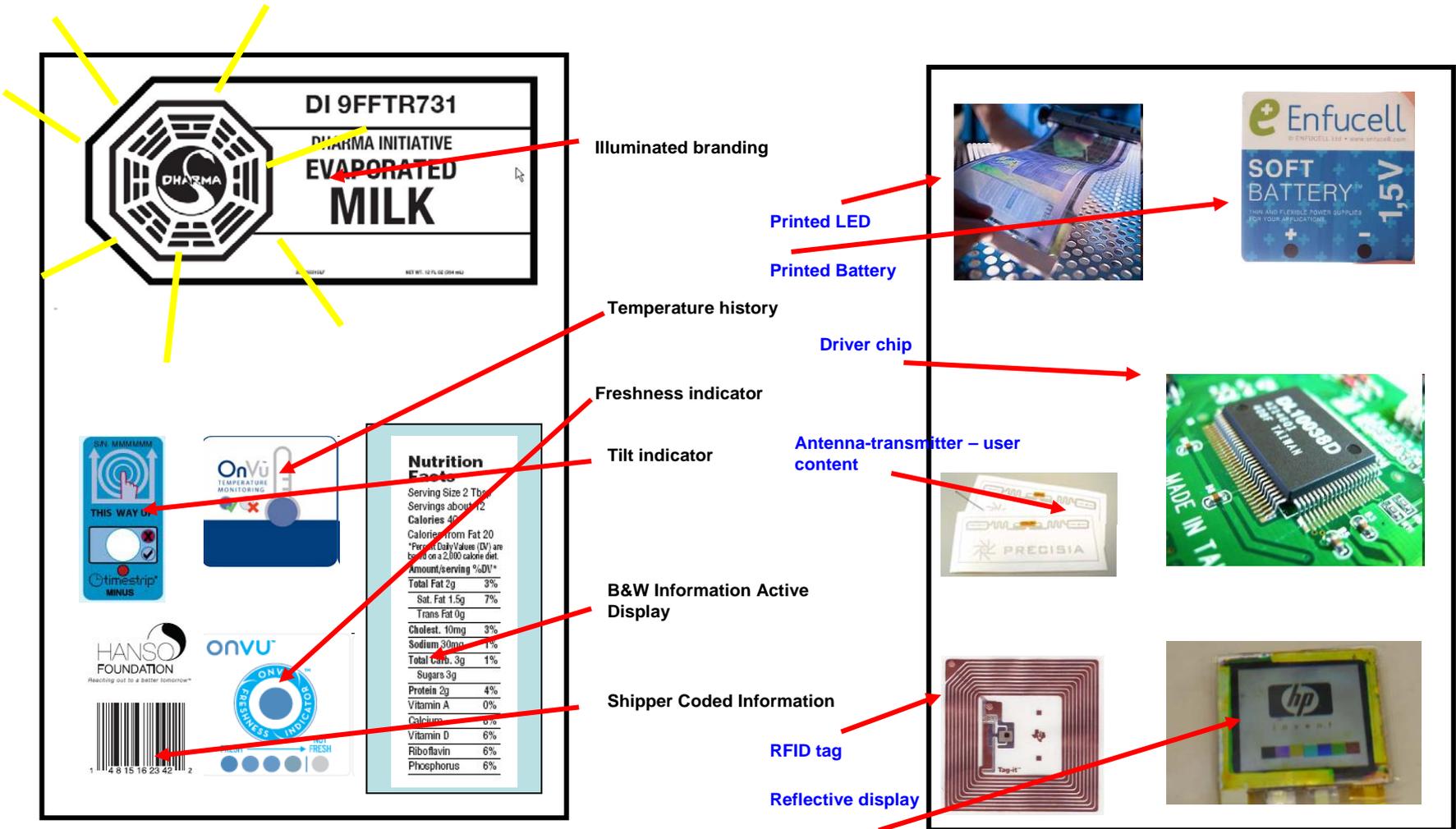
Self heating can



© Packaging World

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# Anatomy of the ultimate Smart Label



©ABC, HP, OnVu, Enfucell, ASU

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# Even some Science Fiction is not far away...



Predator (©20<sup>th</sup> Century Fox)

Colour changing panels for vehicles are imminent.  
Image processing is the biggest challenge for textiles



Airbus 2050 vision

Most of the technology already there, challenge is integrating it with the aircraft



Minority Report (©20<sup>th</sup> Century Fox)

Fully transparent touch screens could be made within the decade.



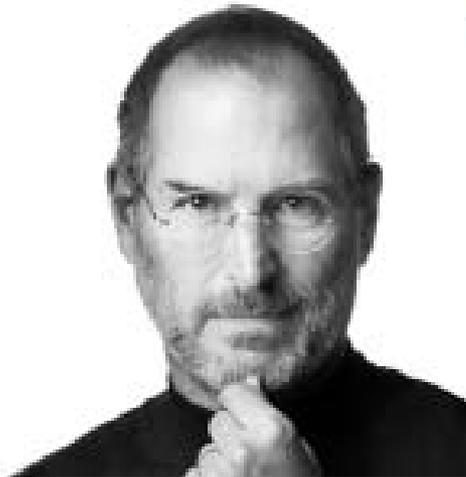
Minority Report (©20<sup>th</sup> Century Fox)

Electronic newspapers are here. Flexible printing within the decade.

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# So with all this potential why aren't we millionaires yet?

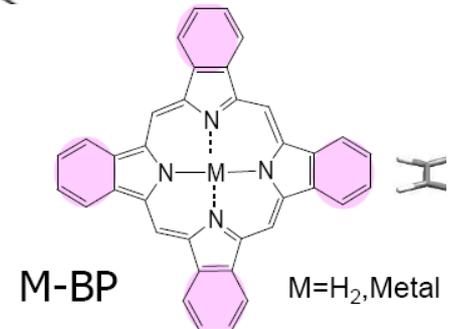
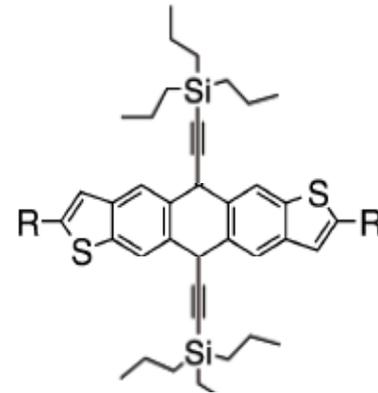


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# Challenges: Materials **Inks cost, availability for print processes, drying, test standards**

- Raw material costs
  - Economies of scale, ink cost
- Process environment
  - Moisture, air stability
- Test standards
- Drying
- Durability
  - Application
  - Barrier Development

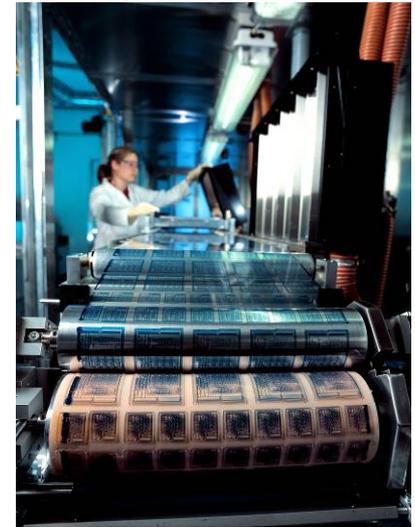


# Challenges: High Volume Production

- Flexible substrates
  - Alignment
  - Distortion
  - Brittle materials
- Still some vacuum steps!
- Batch vs. Continuous Production
  - Move to roll-to-roll (R2R) processes
- Full automation



© PolyIC



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# A word from our sponsors - How does CPI fit in this?

- Founded in 2004 as an independent company limited by guarantee as a public/private partnership
- Government investment of over £60m in assets and buildings:
  - Sustainable processing facility £30m
  - Printable electronics facility £30m
  - Thermal technologies centre £2.5m
- Founded in recognition that University based research needs to be converted into manufacturing solutions
- The UK has a wealth of excellent University based laboratory solutions but the necessary investment to bring the technology to market has long been a weakness

# Innovation Centres like CPI bridge the development gap.

TRL9 – Application operating in final form



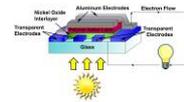
TRL8 – Technology proven to work



TRL7 – Prototype of operational system

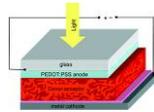


TRL6 – Test in relevant environment

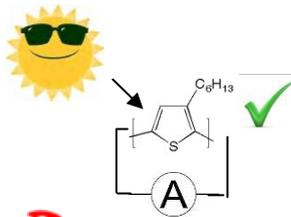


TRL5 – Improved integration, and test

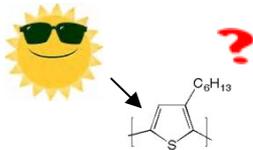
TRL4 – Basic components integrated



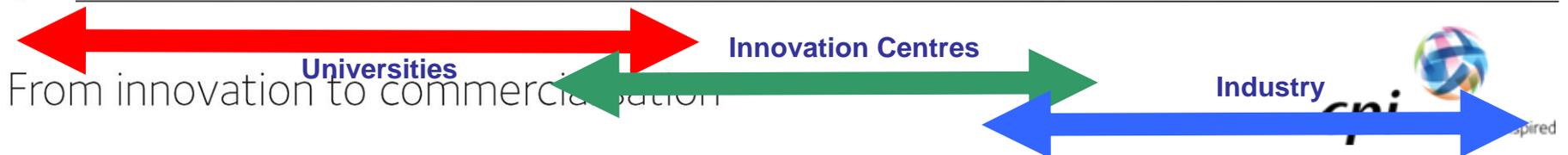
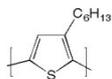
TRL3 – Active R&D initiated



TRL2 – Invention begins



TRL1 – Basic principles observed



# CPI's National Printable Electronics Centre



Collaborative projects



Industry Events



Clean room processing



Print line



Supporting Funding Access



Incubator space

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# Summary

- Printable electronics is an exciting new technology, with applications in a huge range of markets
- This new technology creates opportunities for traditional industries, such as printing, to enter these markets
- CPI's Printable electronics platform supports innovation and development work in this new technology
- There are still technology challenges to overcome, however there are big wins for companies who get there first.